



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3912-1

Job Sheet 173308



Part No: D3912-1

Job Qty: 20 ea

Part Name: Eyebolt



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		3/8/18	0.00	0.00	Start Up Machining-2		18/04/14
100	Doosan	20 pcs		3/9/18	0.00	14.29	Doosan		18/04/14
110	QC	20 pcs		3/9/18	0.00	0.00	QC2 Machining-2		18/04/14
120	QC	20 pcs		3/9/18	0.00	0.00	QC8 Machining-2		18/04/15
130	Packaging	20 pcs		3/9/18	0.00	0.00	Packaging3-2	5X056	18/04/15
140	QC21-SA	20 Ea		3/9/18	0.00	0.00	QC21		6 APR 17 2018
Part Op 100 - TURN AS PER FOLIO FA871AND DWG Prog Rev: _____ Debur as required									9-80 DAS 21 9-80 APR 18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R2.000	303 Round Bar 2"	5.6000 ft (.28 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R2.000	6	58	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Eyebolt 0.125	0.130Inches ± 0.030	0.160 0.100		
2	Eyebolt 0.700	0.700Inches ± 0.010	0.710 0.690		
3	Eyebolt 0.499	0.500Inches ± 0.010	0.510 0.490		
4	Eyebolt 0.905	0.900Inches ± 0.030	0.930 0.870		
5	Eyebolt 0.130	0.130Inches ± 0.030	0.160 0.100		
6	Eyebolt 45°	45.0Degrees ± 0.5	45.5 44.5		
7	Eyebolt 0.220	0.220Inches ± 0.030	0.250 0.190		
8	Eyebolt 0.742	0.750Inches ± 0.030	0.780 0.720		
9	Eyebolt 0.964	0.970Inches ± 0.010	0.980 0.960		
10	Eyebolt 1.720	1.720Inches ± 0.030	1.750 1.690		
11	Eyebolt 1.200	1.200Inches ± 0.030	1.230 1.170		
12	Eyebolt 0.627	0.6250Inches ± 0.0100	0.6350 0.6150		
13	Eyebolt 2.253	2.230Inches ± 0.030	2.260 2.200		
14	Eyebolt 0.130	0.130Inches ± 0.030	0.160 0.100	Radius	
15	Eyebolt 0.015	0.015Inches ± 0.010	0.025 0.005	Radius	
16	Eyebolt 0.622	0.625Inches ± 0.010	0.635 0.615		
17	Eyebolt 0.650	0.650Inches ± 0.010	0.660 0.640		
18	Eyebolt 1.100	1.100Inches ± 0.010	1.110 1.090		
19	Eyebolt 0.440	0.440Inches ± 0.030	0.470 0.410		
20	Eyebolt 0.130	0.130Inches ± 0.030	0.160 0.100	Radius	
21	Eyebolt 1.000	1.000Inches ± 0.030	1.030 0.970		
22	Eyebolt 0.250	0.250Inches ± 0.030	0.280 0.220		
23	Eyebolt 0.880	0.880Inches ± 0.030	0.910 0.850		
24	Eyebolt 0.110	0.110Inches ± 0.030	0.140 0.080		
25	Eyebolt 0.726	0.719Inches + 0.010 - 0.000	0.729 0.719		

Plex 2/27/18 3:27 PM Dart.Gagnon.Michelle



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Container No: S061030



Part: D3912-1

Job No: 173308

Serial No/Batch: S061030

Revision:

Inspector:

Date: 04/14/18